Constant Flow Valves
Constant Flow Rate Regardless of Pressure

Biggest Range of Flow Rates
Best Accuracy
20 Years Life Expectancy

www.maric.com
Maric Catalogue V816
Manufacturing plant in the outskirts of Adelaide, only 15 Minutes from Adelaide CBD
15 Old Norton Summit Road, Magill  South Australia
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This catalogue is designed to provide product and application data on Maric Flow Control valves. It also provides valve suppliers and engineers with the necessary information to establish full and precise Maric Flow Control valve specifications, and part numbers. This document is also available for download on our website.

**Assumptions**
This document assumes that the user of the Maric flow control valves is aware of;

- The desired pre-set flow rate for the valve.

**What the Maric Valve DOES**
The Maric flow control valve is designed to deliver a fixed, pre-set, constant (maximum) flow of water, irrespective of pressure differential across it, (within a given range).
This means constant flow rate, irrespective of fluctuating pressure upstream or downstream of the valve.

**What the Maric Valve DOES NOT DO**
The flow controller is not designed to control pressure.
The flow control valve has no external actuations and is not adjustable for flow rate.

**Benefits & Why Use a Maric Valve?**
For flow rate sensitive pumps, filters, pump glands, and water distribution systems, the installation of these valves can offer many benefits and valuable protection.
The valves boast automatic, maintenance free, and self cleaning operation.
The valves useful life can be up to 20 years.
They are compact and are available in the broadest range of connection types, sizes and material types in the world.

**Quality Assurance – The Company**
The Company has a recognized and regularly externally audited Quality Assurance System which ensures a consistent and high level of quality. Our quality assurance system is SAIs Globals “Product Compliance Program”, PCP14.02 WaterMark level 1. This system is based on ISO9001.

**WaterMark Quality Certified Quality Assurance – The Products**
The Products must also comply with the specifications of the appropriate Australian Standard. The standard for Marics Flow Control valves is; Australian Technical Standard; ATS5200.037.1 – 2006-FLOW CONTROLLERS. This specification includes, but are lot limited to: Design; AS3688, Materials; AS1567, AS2345, Potable water suitability AS4020, End connections; AS ISO 7.1, AS1722.2, AS4087 & AS2129, Hydrostatic pressure test & water-tightness; AS3718, Flow rate; AS1357.2, Marking & Product documentation.

**How the Conventional Maric Flow Control Valve Works**
The flow control valves utilise a flexible rubber control ring, with an orifice diameter that responds instantly to fluctuations in water pressure.
As pressure differential increases, the orifice diameter reduces to maintain the pre-set flow rate.
Likewise, as pressure reduces, the orifice opens up to maintain the pre-set flow rate.
These valves are particularly suitable for use on poor water quality, because the flow controlling element is a rubber material, and flexes under normal operation. This minimises the risk of blockage, and eliminates the build-up of scale.
Understanding Headloss

Pressure Differential Characteristics of Maric Flow Control Valves

The “Headloss” of Maric valves is commonly misunderstood. We recommend the information below be carefully examined. For determining what the headloss or pressure differential will be prior to installing a Maric valve, please refer to instructions over the page.

VALVE FUNCTION Maric valves maintain a constant, pre-set, flow rate, irrespective of pressure (within a range), by means of a precision moulded rubber control ring, whose orifice diameter varies, as the pressure differential across it varies. The greater the pressure, the smaller the orifice, and vice versa. Therefore constant flow rate.

HEADLOSS - DEFINITION Headloss, or “Pressure Drop” across the valve, is simply the difference between inlet and outlet pressure, and is determined by the installation. Not necessarily the flow controller. The “PRECISION” range of valves is designed to provide constant flow, when pressure drop across them is anywhere within the range of 140 to 1000 kPa. (14-100 metres, 20-150 psi, or 1.4-10 Bar).

HEADLOSS - PRECISION MARIC VALVES
Headloss = 140 kPa (at rated flow for Precision type valves. At lower than rated flows headloss reduces significantly.)
To obtain full rated flow (accurate to within +/-10%), the system must provide for inlet pressure to be at least 140 kPa greater than outlet pressure. Pressure differential must not exceed 1000 kPa however, or valve may fail as explained below.

EXPLANATION The “Precision” range of valves is designed to handle most “mains” or similar pressure applications. It is often misunderstood when it is said that the headloss across the Maric valve is 140 kPa. This would be true if supply pressure was only 140 kPa, and outlet pressure was zero (atmospheric). If however supply pressure increases to 1000 kPa, and outlet pressure remains at zero, then headloss becomes 1000 kPa. In either case the valve will be operating within design parameters. Therefore, the pressure drop “range”, of 140-1000 kPa, must always be considered, not just the 140 kPa.

If 140 kPa headloss is too high for your application, or if 1000 kPa is not high enough, then the “low pressure” or “high pressure” type Maric valves should be used. See below for more information on these. If the demand for water is less than the valves nominal rated flow, i.e. less actual flow, then pressure drop across the valve will drop to much less than 140 kPa. For example, from the performance curve above, at 50% of rated flow, pressure drop across Maric valve is only around 30 kPa (5psi), and at 30% of flow, only 12kPa.

Most Maric valves will handle a hydrostatic pressure of well in excess of 4000 kPa. Precision valves will function satisfactorily with inlet pressures above 1000 kPa, provided that outlet pressure is never more than 1000 kPa less than inlet pressure. This practice is not recommended however, because if the outlet pressure does ever drop to zero, then valve failure may result as below. If differential across valve is sufficiently high enough above specification, it may cause the rubber control ring to blow right through the orifice, and be lost downstream, resulting in either, the valve body having a relatively large diameter fixed orifice, and allowing a potentially very high and uncontrolled flow rate, or, the control rubber becoming lodged in a fitting downstream and blocking flow rate partially or completely.

Where pressure differentials must exceed 1000 or 1500 kPa, the use of high pressure valves is strongly recommended.

Low Pressure Valves. Have a pressure differential operating range of approximately 40-400 kPa. Flow rate accuracy is +/-20%
High Pressure Valves. There are two models available, 140-1500 kPa, and 170-2000 kPa. Flow rate accuracy is +/-20%.

The flow rate accuracy of the Maric valves (any valves for that matter) is not exact. All “Precision” control Rubbers are performance tested immediately prior to dispatch from the factory, and must not deviate above or below nominal flow by more than 10% throughout their entire pressure differential range. In most cases accuracy is better than +/-8%.

Calculating Headloss Prior to installation.
The following explanation is provided to assist in determining what the Headloss (pressure differential) will be across the Maric valve, before the valve is installed, for the purpose of determining the valves suitability for the application.

Firstly understand that the whole purpose, of installing a Maric valve, is to maintain constant flow rate, irrespective of the pressure drop across it, (provided that it is within the valves designed pressure drop range). However, Maric are still often asked; “What will the headloss be across the valve?”.

We can not advise what the pressure differential will be. But it should be possible to calculate it if you have sufficient installation data available. It will then be possible to select a valve of the appropriate pressure differential range for the application.

The pressure drop across the valve will in fact be determined by the parameters of each individual installation.

If you are unsure if a Maric valve will be suitable for a particular application, it will be necessary to predict what the pressure differential will be across the valve by calculating as described below.
CALCULATING PRESSURE DROP

The differential across our valve, as explained earlier, will simply be the difference in pressure between the inlet and outlet. It sounds too simple to be worth stating, however, with potentially fluctuating inlet and outlet pressures, it is worthy of a brief explanation.

Firstly, let us assume the valve is limiting flow to the desired rate. Then determine, (at that flow rate) what will be the maximum and minimum possible inlet pressures. Then determine the maximum and minimum outlet pressures likely to be encountered.

The maximum pressure differential will be the maximum inlet, less the minimum outlet pressure.

The minimum pressure differential will be the minimum inlet pressure, less the maximum outlet pressure.

When performing these calculations, it is vital that they are done at the desired flow rate.

This calculated minimum and maximum pressure differential, should fall within the range of one of the Maric valves types available. If not, then installation design changes will be required.

Inlet Pressure calculations, - consider the following:
A  Supply pressure fluctuations.
B  The pumps performance curve. i.e., pressure produced at the required flow rate.
C  Associated line frictional losses between the pump and the valve.
D  Any vertical lift component which will reduce pressure to the valve.

Outlet Pressure calculations, - consider the following:
A  Demand fluctuations.
B  Any vertical lift required after the valve.
C  Associated frictional line losses to the ultimate destination.
D  Pressure losses or requirements associated with downstream valves, filters, nozzles, other pumps, sprinklers, or stuffing box resistance etc.

Performance Curve for “Precision” Valves, 140 – 1000 kPa

The performance curve below, shows typical performance of all Precision valves, irrespective of body size or flow rate. As can be seen from the graph, peak flow rate is obtained when differential is around 400 kPa.

Extreme ends of the pressure range result in flows usually around 5 to 8% below rated.
Valve Applications

Summary
Mining
Water Authorities
Water Treatment
Centrifugal Pump Protection
Industrial
Domestic and Commercial
**MINING:**
Gland water flow control to gland-packing/stuffing box and mechanical seals of centrifugal and slurry pumps. For water treatment, process water control, fire fighting, safety showers, centrifugal pump protection & dust suppression.

**WATER AUTHORITIES:**
Flow limiting, for non-payment of water bills, Boosting mains pressure, - Extending water meter life, Enabling economical distribution to rural, semi-rural connections, Flow control instead of water meters and to force water restrictions.

**WATER TREATMENT:**
Back-wash flow rate control for preventing media loss - service water flow rate control through delicate filters - Control trickle flow to water quality analysing equipment - Ultraviolet water sterilisation, controlled speed = controlled bacteria kill. Water Softeners, for preventing loss of crystals during back-washing.

**CENTRIFUGAL PUMP PROTECTION:**
For keeping a pump on its curve and preventing cavitation damage - for use on high draw-down bores for preventing up-thrust damage - for preventing over-pumping beyond bores capacity & drawing in of air or sand, leading to unstable conditions - protection from overloading of electric motors - control of cooling water to liquid ring vacuum pumps. Gland-water & mechanical seal, - seal water flow control.

**INDUSTRIAL:**
Vacuum Pumps, for controlling flow of crucial sealing/service liquid to liquid ring vacuum pumps.
Fire Fighting, pump protection - Controlled maximum flow ensures correct operation for type of nozzle used, also for use in conjunction with smaller flow valve for correct ratio dosing of foaming agent.
Dust Suppression, sprinkler control on mobile water tankers. Dust & erosion control of crusher output and tailings mounds via sprinklers.
Distilleries and Cooling Equipment, provides correct flow of cooling water to still condensers.
Industrial Linen and Dishwashing Machines, Prevents a large drop in mains pressure whilst filling.
Safety Showers & Eyewash Equipment, controlled flow ensures consistent and safe operation.

**DOMESTIC SHOWERS  BASINS:**
Water conservation - Kwyflo valves are recommended for quiet operation.
Drinking Fountains, Controlled stream prevents frustration at the drinking fountain.
Toilet Cisterns, Prevents the potential “continuous flush” operation if fill rate is too fast.
Water Heaters, Keeping flow below a pre set maximum ensures gas & electric instantaneous heaters can heat to a sufficiently hot & advertised temperature.

**IRRIGATION:**
Sprinkler flow control, over-spraying mists and/or wastes water and under-irrigating wastes time - Fitted to each outlet ensures uniform output at different elevations.
Various processes within the mining industry require water flow to be maintained at a constant rate. Applications include:

- Glandwater flow control
- Mechanical seal flow control
- Water treatment
- Process water control
- Safety showers & Eye Washing equipment
- Pump protection
- Dust suppression
- Fire Fighting
- Liquid ring vacuum pump seal / cooling water
- Plant washdown hoses
- Other industrial applications

Please refer to our website for comprehensive information regarding Maric Flow Control valves for mining applications and glandwater flow control. This is in pdf (downloadable) format.

**Gland-Water Flow Control**

The Maric flow control valve is designed to deliver a fixed constant (maximum) flow of water, irrespective of pressure differential across it, (within a given pressure differential range).

In the case of slurry pumps, this means, the Maric flow control valve will maintain a constant flow of glandwater, irrespective of fluctuating gland-water supply pressure, gland condition, or slurry pump discharge pressure.

**Benefits, & Why Use a Maric Valve?**

**Maric Flow Control valves are used to:**

- **Protect centrifugal pump glands**, through:
  - Ensuring adequate constant flow rate,
  - Ensuring glandwater availability in the event of failure of any one or more centrifugal pump glands on a common glandwater supply. Relatively high flows through glands are not of particular concern here, as long as the glandwater pump can maintain the supply.

- **Prevent unnecessary dilution of slurry**, (or liquor in the alumina refining industry) by ensuring that glands cannot receive more than a pre-determined flow rate. A lower than set rated flow is not a particular concern here, as the condition of the gland will ultimately determine flow rate, up to the pre-set maximum permitted by the flow controller. Full rated flow of the flow controller will only result when gland is sufficiently loose enough or worn to enable it.

- **Minimise wastage of available packing water supplies.**
Valve Applications

Water Authority Applications

This list shows how the use of Maric flow control valves, at water meters, has benefited Water Authorities.

A. The use of 2.0 litre per minute tail inserts are an invisible and tamper resistant means of accurately restricting flow for non-payment of water bills.

B. Limiting maximum flow, helps ensure minimum mains pressure is maintained during peak demand.

C. Significantly extended water meter life is obtained when maximum flow is kept within meters design parameters.

D. May facilitate an economical means of distributing water to vast areas of semi-rural, sparsely populated country.

E. In Queensland, (in locations as described above), some authorities provide valves at a low flow rate, instead of water meters. This is a significant cost reduction to authorities, and consumers pay according to flow rate requested or offered. As above, consumers fill tanks for a practical supply.

F. Perhaps they could be used also in times of water shortage? Could they offer an alternative to “water restrictions”? G. Reduced pumping costs - lower peakflow = smaller pumps.

Valves are available to suit meter sizes from 15mm up to 150mm. They are WaterMark certified (based on ISO9001) and approved for use in contact with drinking water.

See below; Water Authorities using Maric Flow Control Valves (as at 2009).

Riverina Water; Jason Ip, 02 6922 0658
Water Corporation of WA; Tony Borromei, Meter Co-ordinator, Mob: 0419 190 891
SA Water; Laurie McGing, Metering Co-ordinator, 08 7424 1953 Mob: 0408 840 117
Scenic Rim Regional Council; Joe McPhail, Foreman, Water & Wastewater, Mob: 0407 657 143
Busseleton Water Board; Jason Rice, Water Tariff Officer, 08 9781 0500
Gladstone Regional Council; Clint Swanton, Co-ordinator Water Services, 07 4975 8100
GWM; Phil Childs, Recourses Manager, 1300 659661
Barwon Water; Henry Freise, Meter Management Leader, 03 5226 9259
Bega Valley; Matthew Collins, Purchasing Office, 02 6499 2222
Central Highlands Water; Marty Robinson, Procurement Co-ordinator, 03 5320 3100
Central Tablelands; Leonie Freeth, Operations Manager, 02 6368 2208
Coliban Water; Dale McMahon, Procurement, 1300 363 200
District of Yorke Peninsula; Grant Smith, 08 8832 0000 Mob: 0427 848 830
Central Highlands Regional Council; Peter Manning, Manager, Water Utilities, 07 4982 8367
Gippsland Water; Dennis Tomich, Property Services Manager, Schultz Plumbing, Mob: 0404 047 155
Wannon Water; Noel Watts, Salinity Officer, Mob: 0417 394 931
Goulburn Murray Water; Steven Nash, Manager, Operations, 03 5551 0400 Mob: 0407 052 187
Goulburn Valley Water; Richard Madden, Water Manager, 02 6799 6877
Narrabri Shire Council; John McDiarmid, Metering Coordinator, 02 6022 0555
North East Water;

Typical installation of inserts in 20 & 25mm meter & tail assembly

Selection of flow controllers for smaller water meter and tail applications
Various processes within water and wastewater treatment require water flow to be maintained at a constant rate. A variety of technologies are utilised to achieve this constant flow rate, and one reliable and maintenance free method is to use Maric flow control valves.

**Maric flow controllers can be used to:**

- Control backwash flow rate to prevent loss of media in media filters.
- Control of service water flow through delicate filters.
- Preventing “coning” of membranes
- Control trickle flow of sampling water to analysing instrumentation.
- Control maximum flow of treated waste into the municipal sewer system.
- Limit peak flow rate through ultraviolet sterilisers to ensure 100% bacteria kill.

- Control flow of carrier water to coupon rack in cooling tower, water treatment installations.
- Chemical dosing flow rate control.

**Maric flow controllers are:**

- Tamperproof: Maric valves are non-adjustable, which prevents unwanted system changes.
- Maintenance free, reliable and self cleaning. As there are no wearing parts, the valves require no maintenance, adjustment or cleaning for their 20+ year life.

Osmoflo Australia use Maric valves to control flow in a reverse osmosis water treatment plant.
Industry requires controlled water flow in numerous applications. Maric Flow Control Valves are often used in the following applications:

- **Safety showers & eye washing equipment** – ensures adequate flow to all shower stations, controlled flow = safe flow to eyes.

- **Fire fighting**
  - guarantees availability of adequate flow to all hydrants in the event that they all require water at the same time
  - controlled max flow ensures safe and correct flow from each nozzle - for use in conjunction with smaller nozzle for correct dosing of foaming agent. See also pump protection section.

- **Liquid ring vacuum pump seal/service liquid**

- **Industrial linen washing machines** – controlled flow maintains mains pressure.

- **Distilleries and cooling equipment** – minimises waste, by controlling condenser cooling water flow.

- **Power station** – demineralization water treatment equipment.

- **Plant washdown hoses**

- **Dust suppression** – ensures consistent flow from all spray nozzles.

- **Chemical Dosing Flow Control**

See also:

- **Glandwater and mechanical seal flow control** – refer Mining page 8 for more information

- **Industrial water and wastewater treatment** – refer Water Treatment & Filtration Equipment page 10 for more information

- **Centrifugal pump protection** – refer Pump Protection (Centrifugal) pages 14 & 15 for more information
Irrigation & Farming requires controlled water flow in numerous applications. Maric Flow Control Valves are often used in the following applications:

- **Centrifugal pump protection** – Maric flow controllers can prevent cavitation or thrust bearing damage caused from excessive flow rate. (refer Pump Protection (Centrifugal) pages 14 & 15 for more information.)

  - Too high a flow rate can damage pumps when:
    - Gate valve is unwittingly opened
    - High standing water table exists at start-up
    - Pipework is empty at start-up
    - Capacity of bore deteriorates below current pumping rate
    - Pipework bursts
    - Pump is required for two different flow rate duties

- When an authority enforces limits to, (or reduced) pumping rates, with a non-adjustable valve.

- **Preventing electric motor overload** – limiting pump output also limits power draw and potential overload tripping.

- **Fertiliser dosing for irrigation** – refer Irrigation & Farming page 13 for more information

- **Vitamin dosing for stock** – dosing equipment.

- **Equitable distribution over vast distances** (cap and pipe the bore schemes) – provides an economical means of distributing water to numerous properties over vast distances. Limiting flow to a known maximum flow rate will ensure mains pressure is maintained and the last property will receive their allocation.

- **Irrigation Water Treatment** – Backwash flow rate control

- **Sprinkler control** – over-spraying wastes water and under-spraying wastes time (ensures consistent output irrespective of sprinkler elevation or available pressure.)

- **Tank/water trough fill rate control** – Limiting flow to known maximum flow rate, will ensure adequate line pressure to the end of the water main.

- **Prevent collapse of bore**
Fertigation Using Maric Flow Controllers

In spite of available pressure, or distance from supply, or elevation flow control valves ensure uniform fertilizer delivery.

Pressure reduces with distance from supply or elevation, however uniform dosage is ensured

Note: this is one of many possible ways of using flow control valves to guarantee equitable distribution of fertilizer to crops.

Typical Maric flow control valve, 40mm F&F PVC Precision, 102 litres per minute
A tamper-resistant method, of protecting centrifugal pumps from running off their curve, is to place a correctly sized Maric flow controller, close to the pump discharge.

Introduction:
A common cause of submersible centrifugal pump failure, is that of allowing them to run at below their minimum operating head. This is the same as allowing them to deliver too high a flow rate.

For long trouble-free life, flow rate and head should be maintained within the manufacturers specifications.

A typical pump performance curve is shown to the left.

The system also has its own characteristic curve, which will be influenced by friction and other mechanical devices such as valves, fittings, orifices & other components.

Gate valves and pressure sustaining valves are often used to prevent this, however, their disadvantages include:

- being prone to unauthorized adjustment
- can fail due to gate vibrating loose
- impose an unnecessarily high headloss at the duty point, reducing pump output and efficiency, and
- can require maintenance.

Maric flow control valves offer protection without these disadvantages.

Headloss:
The benefit of the Maric flow control valve is that it will result in less energy or head loss than the common gate valve, fixed orifice or pressure-sustaining valve. This is because: as the flow rate through the Maric valve reduces below its rated flow, the head loss drops off significantly.

(Duty flow rate is usually well in from the right hand side of curve.)

The Maric flow controllers’ orifii actually open up as the pressure differential across it reduces, in an attempt to maintain the same flow.

With a “fixed orifice” gate valve, head loss at lower flows remains high, & the head loss across a pressure sustaining valve will not change at all, resulting in a significant energy loss, at the duty point, increasing pumping costs, and may necessitate increasing the pump size.

The Maric valve will impose whatever resistance (head) is required in order to maintain the valves rated flow rate.

Example: when flow rate through Maric valve is 70% of the valves nominal flow, the headloss is around 4 metres only. Refer Maric Performance curve (overleaf) at 70% of rated flow.

Question: What will be the headloss across the Maric valve in my installation?

Answer: It depends on the flow rate, i.e., at valves full rated flow, headloss will be between 140 and 1000 kPa*. At a lower flow rate, i.e., the duty point, headloss will be less.

e.g., 60% of the valves flow = 30 kpa only.

For standard “Precision” spec 140 – 1000 kPa flow controllers

Pumps can be damaged on:

- Any bore, where people can unwittingly open up the bores’ gate valve in an attempt to increase flow.
- High draw-down bores, – i.e. a relatively high standing water table at start-up, as compared to a much lower level for the normal operating condition. At start-up, these pumps have little head against them.
- Empty pipe work at start-up, i.e. lack of, or faulty check valve, or where lines on surface drain empty. It takes time to fill pipes sufficiently to obtain the required head.
- Over-pumping beyond the refill rate, to point of drawing in air or sand, leading to unstable conditions.
- A burst in the pipework may allow uncontrolled flow and upthrust or cavitation.
- Pumps with two separate duties;
  - One, a tank elevated 50m up a hill, and
  - The other, to feed a dam at the same elevation as the pump. (Without a flow controller here, pump damage may result, due to lack of head).
- Rising water tables;
  Limiting pump peak flow rate can prevent electric motors from overloading as operating head reduces.

Other Applications;
- An existing pump at rivers edge fills tanks with water. The local council mandates that, for the health of the river, property owners must reduce rate of draw. It is stipulated that a non-adjustable flow control device is used.

Key features of Maric Flow Controllers:
- Tamperproof: Maric valves are non-adjustable, which prevents owners from trying to “get more from their bore”.
- Maintenance free, reliable and self-cleaning: As there are no wearing parts, the valves require no maintenance, adjustment or cleaning during their 20+ year life span.
Case Study: Franklin FPS1A-13TS

Using Maric flow control valve for pump protection in a high standing (high draw-down) water table condition.

This pump suits the application at the 85m drawdown level, however, will run off the right hand side of curve with only 20m head against pump at start up resulting in pump and motor damage.

Installation Details

<table>
<thead>
<tr>
<th>Pump</th>
<th>Franklin FPS1A-13TS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Controller</td>
<td>Maric 23 litre per minute Precision</td>
</tr>
<tr>
<td>Pump depth</td>
<td>110m</td>
</tr>
<tr>
<td>Standing water table</td>
<td>20m</td>
</tr>
<tr>
<td>Typical draw down water level</td>
<td>85m</td>
</tr>
<tr>
<td>Max flow allowed (rhs of curve)</td>
<td>1.55m3/hr (26.0 lpm)</td>
</tr>
<tr>
<td>or. Min. Head required</td>
<td>43m</td>
</tr>
<tr>
<td>Duty</td>
<td>To fill tank at ground level adjacent borehead</td>
</tr>
</tbody>
</table>

Pump Protection Requirement

To limit flow, or add sufficient head, during start-up, to prevent pump and motor damage due to upthrust condition.

Three options available

1. Gate Valve: They are cheap, can be noisy and can also result in a high headloss at the duty point, reducing pump output. As these valves can be adjusted by anyone, they are not tamperproof, and are often opened all the way in the endeavour to get maximum flow and can fail due to gate vibrating loose.

2. Pressure Sustaining valve: These are expensive, adjustable, and can result in a potentially high headloss at duty point, reducing pump output. Again, as they are adjustable, they are not tamperproof, and are often opened all the way in the endeavour to get maximum flow.

3. Flow Controller: These are the best solution for high standing water table, with lower duty point conditions. They are tamperproof, inexpensive and result in a low headloss at the duty point as can be seen in the graph below.

Question:
What will the headloss be across the Maric valve and its affect on pump performance at the 85m duty point?

Answer:
Very little. Around 3 metres.

Why?

At 85 metres drawdown (and resulting head against pump), flow rate will be 0.85m3/hr (14 lpm) only. This is 60% only of the rated flow of the flow controller, and at 60% of flow through the Maric valve, the pressure differential, (or headloss) is around 3 metres only, having little affect on pump output.

Flow Control Valve Performance:

Flow control valve performance curve below indicates 60% of rated flow = 3 metres headloss only (see X).

Conclusion:
As in the above application, and many similar cases, the Maric flow control valve is an excellent choice for pump protection, due to its lower headloss, cost effectiveness, long maintenance free life and being virtually tamperproof.
Domestic and commercial water savings

Maric flow control valves automatically maintain a fixed, maximum constant flow rate, and are often used to save water in homes, motels and commercial buildings in the following outlets:

- **Domestic Showers & Basins** - Saving water in the home.

- **Showers • Kitchen sinks • Bathroom basins and laundry troughs**
  Controlled flow can prevent scolding or freezing, when someone uses too much cold or hot water.

- **Drinking Fountains** - Controlled stream prevents frustration at the drinking fountain.

- **Toilet Cisterns** - Prevents the potential “continuous flush” operation if fill rate is too fast.

- **Water Heaters** - Keeping flow below a pre set maximum ensures gas & electric instantaneous heaters can heat to a sufficiently hot & advertised temperature.

For most domestic applications, the use of kwylfo type valves is recommended for more quiet operation.
Maric flow control valves automatically maintain a fixed, maximum constant flow rate, and are often used to save water in homes, motels and commercial buildings in the following outlets:

- Showers  •  Kitchens Sinks  •  Bathroom Basins

The following calculations demonstrate how an average home can save $447.00 (Australian Dollars) per year after installing Maric flow controllers to just the shower alone. The fitting of flow controllers to kitchen and bathroom basins, etc., will further increase savings.

Assumptions:

<table>
<thead>
<tr>
<th>Assumption</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Family size</td>
<td>4 people</td>
</tr>
<tr>
<td>4 x 10 minute showers per day</td>
<td>40 minutes</td>
</tr>
<tr>
<td>Shower consumption without Maric valve</td>
<td>15 litres per minute, x 40 = 600 litres of warm water</td>
</tr>
<tr>
<td>Average ambient water temperature</td>
<td>16°C</td>
</tr>
<tr>
<td>Average shower water temperature</td>
<td>43°C</td>
</tr>
<tr>
<td>Cost of water</td>
<td>1 Kilolitre = $3.32</td>
</tr>
<tr>
<td>Cost of electricity</td>
<td>$0.1446 per unit (1 unit = 1 KiloWatt Hour)</td>
</tr>
<tr>
<td>1 KiloWatt Hour (KWH) heats 100 litres</td>
<td>8.5°C (this is a known constant)</td>
</tr>
</tbody>
</table>

Water Saving Calculations:
Assume a 7 lpm shower flow controller is installed. 8 lpm will be saved, x 40 minutes = 320 litres per day.

320 x 365 days = 117,000 Litres per year saved.

117 Kilolitres x $3.32 per KL = $388.00 per year saved.

Electricity Saving Calculations:
Lift in temperature required is 27°C (43°C shower temp, minus 16°C incoming temp)

If 1.0 KWH heats 100L by 8.5° C,
Therefore 1.0 KWH heats 31.5 litres 27° C
Therefore 3714 KWH heats 117 Kilolitres (saving) by 27° C

3714 KWH x $0.1446 per KWH = $537.00 per year saved.

Total Annual Savings:

- Savings per year Water                                         $ 388.00
- Savings per year Electricity                                   $ 537.00

Further savings will be made by installing valves in the kitchen and bathroom basins also.

Conclusion: If Maric valves retail in Adelaide for around 30 Dollars, it will take less than one month for the valve pay for itself!
Water Waste Occurs:
- When users are not concerned about waste or the high cost of water –e.g. “House Help”, “Hotel Guests”, “Children”, etc.
- When two or more taps are simultaneously in use and one is closed down, flow rate in the one’s that are open might increase, creating waste.
- When the water pressure in pipes is very high and the water tap would need to be adjusted to reach the desirable flow rate. In this adjustment period considerable amount of water could be wasted.

Maric flow control valves automatically maintain a fixed, maximum constant flow rate, and are often used to save water in homes, hotels and commercial buildings in the following outlets:
- Bath Showers • Toilet Showers • Kitchens Sinks • Basins • Garden Irrigation

The following calculations demonstrate how an average home can save Dhs. 1140.00 per year after installing Maric flow controllers to just the shower alone. The fitting of flow controllers to kitchen and bathroom basins, etc., will further increase savings.

Assumptions:
- Family size 4 people
- 4 x 10 minute showers per day 40 minutes
- Average water consumption in shower 15 litres per minute, x 40 = 600 litres, or 159 gallons of warm water
- Average ambient water temperature 25°C
- Average shower water temperature 40°C
- Cost of water & sewerage combined 1.0 U.S. gallon (3.785 litres) = Dhs. 0.041
- Cost of electricity Dhs. 0.345 per KiloWatt Hour
- 1 KiloWatt Hour (KWH) heats Avg. 100 litres 8.5°C
- Shower water heating required For approximately half the year only.

Water Saving Calculations:
With a 7 lpm shower flow controller installed, 8 lpm will be saved, x 40 minutes = 320 litres per day. (84 gallons)
84 gallons x 365 days = 30,660 gallons per year saved. (117 Kilolitres)

30,660 gallons @ Dhs. 0.041 per gallon = Dhs. 1257.06 per year saved.

Electricity Saving Calculations:
Lift in temperature required =15°C
If Avg. 100 litres heated 8.5°C = Electric consumption of 1.0 KWH
> 57 litres heated 15.0°C = Electric consumption of 1.0 KWH
therefore 117000 litres heated 15.0°C = Electric consumption of 2050.0 KWH
Assuming water heaters are used for only half the year due to ambient temperature conditions in Dubai
= 2050.0 KWH ÷ 2 = 1025 KWH

1025 KWH x Dhs. 0.345 per KWH = Dhs. 353.00 per year saved.

Total Annual Savings:
- Savings per year Water Dhs. 1257.00
- Savings per year Electricity Dhs. 353.00

Dhs.1610.00 (total annual savings per hotel room or family home in the shower only).

Conclusion: Installing Maric Valves in the kitchen, bathroom basins, and toilet showers will demonstrate considerable savings in payment of utility bills and contribute to saving our environment.
Valve Selection Guide

- Establishing Part Numbers
- Valve Body Specs
- Control Rubber Type

Introduction

Maric Flow Control Valves are available in many configurations catering for numerous civil and industrial environments. This section makes it easy for users to establish all valve specifications and the part number in three easy steps:

- Establishing Part Numbers
- Selecting Valve Body Types
- Selecting Control Rubber Type

Important: Refer to the Product Data section through-out this process

Note:
To ensure availability of a particular configuration, please refer to the “Product Data” section of this catalogue. It is assumed that the reader already has a desired flow rate in mind and a basic understanding of pipe thread and pipe flange terminology.

All flow control valves are made to order, and are therefore not returnable or suitable for modifying for other flow rates.
When purchasing a Maric valve, please specify each of the components below. The full description (specification) then condenses into an appropriate part number as illustrated below.

### Screwed Type Valves – your 7 step specifying guide

1. **Connection Size**
   - 6, 10, 15
   - 20, 25, 32
   - 40, 50

2. **Thread Spec**
   - Standard BSP
   - No character required
   - If Non-Standard NPT required, insert N here

3. **Configuration**
   - MF, FM, or FF
   - First letter specifies inlet.

4. **Body Material**
   - Brass, PVC
   - Stainless Steel
   - Other materials on request

5. **Control Rubber**
   - Precision = P
   - Low Pressure = LP
   - High Pressure 1 = N6
   - High Pressure 2 = N7
   - EPDM = EP
   - EPDM High Pressure 2 = E7
   - Viton = V
   - Kwyflo = K
   - Hi Flow = HF

6. **Check Valve**
   - Only available in 15 & 25mm, F&M, Stainless Steel
   - If required, insert C here
   - Check Valve = C

7. **Flow Rate**
   - In litres per minute

<table>
<thead>
<tr>
<th>Description:</th>
<th>Applicable part number:</th>
</tr>
</thead>
<tbody>
<tr>
<td>No 15 F&amp;M Brass Precision 9 lpm</td>
<td>15FMBP9</td>
</tr>
<tr>
<td>No.20 F&amp;F S/steel EPDM 36 lpm</td>
<td>15FFFP9</td>
</tr>
<tr>
<td>No.15 F&amp;M S/steel EPDM Flow Control Check 12 lpm</td>
<td>20FFSEP36</td>
</tr>
<tr>
<td>No.25 NPT F&amp;M S/steel Precision Flow Control Check 45 lpm</td>
<td>25FMSPC45</td>
</tr>
</tbody>
</table>

### Wafer Type Valves – your 5 step specifying guide

1. **Body Size**
   - 20, 25, 32, 40, 50, 65, 80, 100, 150, 200, 250, 300mm

2. **Flange Spec**
   - Australian - for table D: no character req’d.
   - Table C, E, F, H, J
   - Class #14 = C14
   - Class #21 = C21
   - American ANSI
   - ANSI300 = A3
   - ANSI150 = A1
   - ANSI 600 = A6
   - BS4504, DIN, EN & ISO7005
   - PN10, PN16, PN25
   - Japanese JIS2220
   - PN10 = J10
   - PN16 = J16
   - ISO PN10 = J10
   - ISO PN16 = J16

3. **Body Material**
   - Brass, PVC
   - Gunmetal
   - Stainless Steel
   - Other materials on request

4. **Control Rubber**
   - Precision = P
   - Low Pressure = LP
   - High Pressure 1 = N6
   - High Pressure 2 = N7
   - EPDM = EP
   - EPDM High Pressure 2 = E7
   - Viton = V
   - Kwyflo = K
   - Hi Flow = HF

5. **Flow Rate**
   - In litres per minute

<table>
<thead>
<tr>
<th>Description:</th>
<th>Applicable part number:</th>
</tr>
</thead>
<tbody>
<tr>
<td>No 80 Wafer PVC Precision 658 lpm</td>
<td>80WPP658</td>
</tr>
<tr>
<td>50mm Wafer Brass Precision 342 lpm</td>
<td>50WBP342</td>
</tr>
<tr>
<td>100mm Wafer PVC Low Pressure 750 lpm</td>
<td>100WLP750</td>
</tr>
<tr>
<td>200mm (Table E) Wafer Gunmetal Kwyflo 2345 lpm</td>
<td>200EWGK2345</td>
</tr>
<tr>
<td>40mm (ANSI150) Wafer S/steel EPDM 59 lpm</td>
<td>40A1WSEP59</td>
</tr>
</tbody>
</table>

### Insert Type Valves – contact your nearest Maric Representative
Step one:

**Connection types: Screwed, Wafer or Insert** as determined by installation preferences

**Select** from the following Body Connection Types:

- **For Screwed type valves consider:**
  - Body Size
  - Thread type; BSP as standard. NPT is currently available in F&F in stainless bodies. Also other materials and configurations where quantities justify production
  - Thread configuration; MF, FM or FF configuration
  - Check valve feature if required (available only in No 15 and No 25 stainless steel bodies)

- **For Wafer type (flange mount) valves consider:**
  - Body Size
  - Flange Specification

- **Insert type,** are designed mostly for either press-fitting into OEM’s equipment, or for installation within water authority water meter assemblies. Due to the vast number of meter manufacturers, models and sizes it is best to speak to a Maric representative for assistance in selection of an insert.

Step two:

**Material options** as determined by environment

**Select** from the following Body Material Options:

- **Screwed:** Brass, UPVC and Stainless Steel
- **Wafer:** Brass, Gunmetal, UPVC and Stainless Steel
- **Insert:** Brass, UPVC and Stainless Steel
Valve Selection Guide

Control Rubber Types

Control rubbers, together with the shape of their enclosure, controls the flow rate. Precision Nitrile type are supplied as standard unless otherwise requested.

If installations parameters render standard Precision control rubbers unsuitable, see below for the full range of control rubber types available.

Factors to consider when selecting alternative control rubbers for the valves.

- Maximum pressure differential
- Compatibility with chemical environment
- Operating temperature
- Noise
- Body material compatibility

<table>
<thead>
<tr>
<th>Rubber Type</th>
<th>Abbreviation</th>
<th>Rubber Material</th>
<th>Pressure Differential Range</th>
<th>Flow Accuracy</th>
<th>Max Temp</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precision (standard)</td>
<td>“P”</td>
<td>Nitrile</td>
<td>140 – 1000 kPa (1.4 – 10 bar)</td>
<td>+/-10%</td>
<td>60C</td>
</tr>
<tr>
<td>Kwyflo</td>
<td>“K”</td>
<td>Nitrile</td>
<td>140 – 1000 kPa (1.4 – 10 bar)</td>
<td>+/-20%</td>
<td>60C</td>
</tr>
<tr>
<td>Spotcheck</td>
<td>“S”</td>
<td>Nitrile</td>
<td>140 – 1000 kPa (1.4 – 10 bar)</td>
<td>+/-20%</td>
<td>60C</td>
</tr>
<tr>
<td>Low Pressure</td>
<td>“LP”</td>
<td>Nitrile</td>
<td>40 – 400 kPa (0.4 – 4 bar)</td>
<td>+/-20%</td>
<td>60C</td>
</tr>
<tr>
<td>High Pressure (1)</td>
<td>“N6”</td>
<td>Nitrile</td>
<td>140 – 1500 kPa (1.4 – 15 bar)</td>
<td>+/-20%</td>
<td>60C</td>
</tr>
<tr>
<td>High Pressure (2)</td>
<td>“N7”</td>
<td>Nitrile</td>
<td>170 – 2000 kPa (1.7 – 20 bar)</td>
<td>+/-20%</td>
<td>60C</td>
</tr>
<tr>
<td>High Flow</td>
<td>“HF”</td>
<td>Nitrile</td>
<td>140 – 700 kPa (1.4 – 7 bar)</td>
<td>varies</td>
<td>60C</td>
</tr>
<tr>
<td>EPDM</td>
<td>“EP”</td>
<td>EPDM</td>
<td>140 – 1500 kPa (1.4 – 15 bar)</td>
<td>+/-20%</td>
<td>100C</td>
</tr>
<tr>
<td>EPDM High Pressure 2</td>
<td>“E7”</td>
<td>EPDM</td>
<td>170 – 2000 kPa (1.7 – 20 bar)</td>
<td>+/-20%</td>
<td>100C</td>
</tr>
<tr>
<td>Viton</td>
<td>“V”</td>
<td>Viton</td>
<td>140 – 1000 kPa (1.4 – 10 bar)</td>
<td>+/-20%</td>
<td>200C</td>
</tr>
</tbody>
</table>

Applications -

- Precision: Supplied as standard, they offer the best flow rate accuracy and tolerate a wide range of chemical environments, making them suitable for most mains pressure, pumping, industrial, and water treatment applications. This product complies with the WaterMark license and AS4020 Potable Water requirement.
- Kwyflo: For applications where noise must be minimised. Originally used for domestic water saving applications, they are also suited to industrial applications. Not available in Stainless Steel bodies.
- Spotcheck: For economy. Available in 15 to 25mm brass only. They receive less than 100% performance testing and may not deliver +/- 10% flow rate accuracy. They are therefore priced lower.
- Low Pressure: Used where the installation demands a low headloss flow controller.
- High Pressure (1): Used where installation pressures exceed that which Precision valves will handle. Not compatible with PVC bodies.
- High Pressure (2): Used where installation pressures exceed that which Precision and High Pressure 1 valves will handle. Compatible with Stainless Steel bodies only.
- High Flow: Where available, allow for higher than standard maximum flow rates for body size.
- EPDM: For handling higher temperatures and pressures than standard Precision nitrile. They are also suitable in a caustic environment which makes them ideal for the alumina industry.
- EPDM High Pressure 2: For handling higher temperatures and pressures than standard nitrile and EPDM. They are also suitable in a caustic environment which makes them ideal for the alumina industry. Compatible with Stainless Steel bodies only.
- Viton: For where temperatures above 100 degrees Celsius, and below 200 degrees Celsius are encountered. Viton is also the preferred material in chemical environments where both Nitrile or EPDM control rubbers are unsuitable.

Important:
Refer to the Product Data section throughout this process.
Product Data
Screwed Valves

Brass and Chrome
PVC
Stainless Steel
Flow Control Check Valves - 15mm
Flow Control Check Valves - 25mm
Brass & Chrome Screwed Valves

Availability & Specifications – Maric Flow Control Valves

<table>
<thead>
<tr>
<th>Body Sizes</th>
<th>Configurations</th>
<th>Flow Rate Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td>6mm (1/4”)</td>
<td>F&amp;F</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>10mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>15mm</td>
<td>F&amp;F, M&amp;F, F&amp;M</td>
<td>from 0.4 to 23 l/m</td>
</tr>
<tr>
<td>20mm</td>
<td>F&amp;F, M&amp;F, F&amp;M</td>
<td>from 0.4 to 54 l/m</td>
</tr>
<tr>
<td>25mm</td>
<td>F&amp;F, M&amp;F, F&amp;M</td>
<td>from 0.4 to 114 l/m</td>
</tr>
<tr>
<td>32mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
<tr>
<td>40mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 342 l/m</td>
</tr>
</tbody>
</table>

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>1/4”</th>
<th>10</th>
<th>15</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>A/F Dimension “A”</td>
<td>18.0</td>
<td>22.0</td>
<td>25.4</td>
<td>31.8</td>
<td>40.0</td>
<td>50.8</td>
<td>57.0</td>
<td>70.0</td>
</tr>
<tr>
<td>FF Body Length “B”</td>
<td>32.0</td>
<td>33.1</td>
<td>41.8</td>
<td>47.9</td>
<td>58.0</td>
<td>66.2</td>
<td>66.2</td>
<td>74.8</td>
</tr>
<tr>
<td>MF Body Length “C”</td>
<td>-</td>
<td>15.0</td>
<td>23.2</td>
<td>30.8</td>
<td>39.7</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>FM Body Length “D”</td>
<td>18.4</td>
<td>15.0</td>
<td>23.2</td>
<td>28.6</td>
<td>36.4</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.06</td>
<td>0.07</td>
<td>0.1</td>
<td>0.18</td>
<td>0.3</td>
<td>0.6</td>
<td>0.8</td>
<td>1.3-2.2</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance;
(Refer also to available: Product Data – Control Rubbers – Precision)

- Pressure Differential Range: 140 – 1000 kPa with Precision Rubbers fitted. (Higher DP options available)
- Flow Rate Accuracy: +/- 10%
- Headloss: 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)
- Available Flow Rates (litres/min):
  - 0.4 / 0.45 / 0.5 / 0.55 / 0.63 / 0.7 / 0.8 / 0.9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 342 lpm

Kwyflo flow rate options, (quiet design) are limited to the flows listed in **underlined bold type**

Materials

- Body: “DR” Brass to AS1562 alloy 352 (plus chrome plating if applicable)
  - Chrome plated valves are available in most 15, 20 & 25mm body sizes

Construction

- Assembly Threads: Valves comply to Australian Technical Standards ATS5200-037.1 & AS4020
- Max Hydrostatic Pressure: 1500 kPa (for N6 and EP rubbers only)
- Max Temperature: 60°C for Nitrile control rubbers, 100°C for EPDM

Compatible Control Rubbers


Specifying valves

- When ordering these valves, please be sure to specify:
  - Body size
  - Thread configuration
  - Body material
  - Control rubber material and pressure differential range - if other than Precision
  - Flow Rate

www.maric.com
Telephone: 08 8431 2281
Facsimile: 08 8431 2025

Est. 1963
 продукции Дата
Марик Констант FLO0 Control Valves

-maric.com
Telephone: 08 8431 2281
Facsimile: 08 8431 2025

Est. 1963
Availability & Specifications – Maric Flow Control Valves

<table>
<thead>
<tr>
<th>Body Sizes</th>
<th>Configurations</th>
<th>Flow Rate Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td>6mm (1/4&quot;)</td>
<td>F&amp;F</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>15mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 23 l/m</td>
</tr>
<tr>
<td>20mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 54 l/m</td>
</tr>
<tr>
<td>25mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 114 l/m</td>
</tr>
<tr>
<td>32mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
<tr>
<td>40mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
<tr>
<td>50mm</td>
<td>F&amp;F</td>
<td>from 0.4 to 342 l/m</td>
</tr>
</tbody>
</table>

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>1/4&quot;</th>
<th>15</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>A/F Dimension &quot;A&quot;</td>
<td>23.0</td>
<td>32.0</td>
<td>40.0</td>
<td>46.0</td>
<td>56.0</td>
<td>71.0</td>
<td>86.0</td>
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<tr>
<td>FF Body Length &quot;B&quot;</td>
<td>32.0</td>
<td>41.8</td>
<td>47.9</td>
<td>58.0</td>
<td>74.8</td>
<td>74.8</td>
<td>80.8</td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.02</td>
<td>0.04</td>
<td>0.06</td>
<td>0.09</td>
<td>0.15</td>
<td>0.28</td>
<td>0.46</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, **standard** Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance;

- **Pressure Differential Range**: 140 – 1000 kPa
- **Flow Rate Accuracy**: +/- 10%
- **Headloss**: 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)
- **Available Flow Rates** (litres/min):
  - 0.4 / 0.5 / 0.63 / 0.7 / 0.8 / 0.9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 342 lpm

Kwyflo flow rate options, (quiet design) are limited to the flows listed in **underlined bold type**

Materials

- **Body**: UPVC compliant with AS4020 drinking water requirements
- **Construction Assembly**: Valves comply to Australian Technical Standards ATSS200-037.1
- **Threads**: BSP to AS ISO 7.1-2008 Series RP (Parallel)

Max Pressure Differential

- 1000 kPa, or limited by Control Rubber type

Max Hydrostatic Pressure

- 3000 kPa

Max Temperature

- 50°C

Compatible Control Rubbers

- Standard Precision P (Non Standard LP, EP, V, K, HF)

Specifying valves

**When ordering these valves, please be sure to specify:**

- Body size
- Thread configuration
- Body material
- Control rubber material and pressure differential range - if other than Precision
- Flow Rate
Product Data

Stainless Steel Screwed Valves

Availability & Specifications – Maric Flow Control Valves

<table>
<thead>
<tr>
<th>Body Sizes</th>
<th>BSP Configurations</th>
<th>NPT Configurations</th>
<th>Flow Rate Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td>6x3mm (1/4&quot; x 1/8&quot;)</td>
<td>F&amp;M</td>
<td>-</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>6mm (1/4&quot;)</td>
<td>F&amp;F, F&amp;M</td>
<td>F&amp;F</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>10mm</td>
<td>M&amp;F</td>
<td>F&amp;F</td>
<td>from 0.4 to 9 l/m</td>
</tr>
<tr>
<td>15mm</td>
<td>F&amp;F, M&amp;F, F&amp;M</td>
<td>F&amp;F</td>
<td>from 0.4 to 23 l/m</td>
</tr>
<tr>
<td>20mm</td>
<td>F&amp;F</td>
<td>F&amp;F</td>
<td>from 0.4 to 54 l/m</td>
</tr>
<tr>
<td>25mm</td>
<td>F&amp;F, M&amp;F, F&amp;M</td>
<td>F&amp;F</td>
<td>from 0.4 to 114 l/m</td>
</tr>
<tr>
<td>32mm</td>
<td>F&amp;F</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
<tr>
<td>40mm</td>
<td>F&amp;F</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
<tr>
<td>50mm</td>
<td>F&amp;F</td>
<td>F&amp;F</td>
<td>from 0.4 to 233 l/m</td>
</tr>
</tbody>
</table>

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>1/4&quot; x 1/8&quot;</th>
<th>1/4&quot;</th>
<th>10</th>
<th>15</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>A/F Dimension “A”</td>
<td>18.0</td>
<td>18.0</td>
<td>22.0</td>
<td>25.4</td>
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<td>40.0</td>
<td>57.0</td>
<td>57.0</td>
<td>70.0</td>
</tr>
<tr>
<td>FF Body Length “B”</td>
<td>-</td>
<td>32.0</td>
<td>33.1</td>
<td>41.8</td>
<td>47.9</td>
<td>58.0</td>
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<td>66.2</td>
<td>74.8</td>
</tr>
<tr>
<td>MF Body Length “C”</td>
<td>-</td>
<td>-</td>
<td>15.0</td>
<td>23.2</td>
<td>-</td>
<td>39.7</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>FM Body Length “D”</td>
<td>18.6</td>
<td>18.6</td>
<td>-</td>
<td>23.2</td>
<td>-</td>
<td>36.4</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>NPT (F&amp;F only)</td>
<td>-</td>
<td>32.8</td>
<td>-</td>
<td>42.0</td>
<td>43.1</td>
<td>57.0</td>
<td>61.6</td>
<td>61.6</td>
<td>62.4</td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.03</td>
<td>0.04</td>
<td>0.05</td>
<td>0.1</td>
<td>0.18</td>
<td>0.22</td>
<td>0.83</td>
<td>0.7</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance;

(Refer also to available; Product Data – Control Rubbers – Precision)

| Pressure Differential Range | 140 – 1000 kPa (Higher DP options available) |
| Headloss | 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.) |
| Flow Rate Accuracy | +/- 10% |
| Available Flow Rates (litres/min) | .4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm |

Materials

| Body | 316 Stainless Steel to ASTM484/A276 |
| Threads, BSPT | BSPT to AS ISO 7.1-2008 Male Series R, Female RP (Standard) |
| Threads, NPT | NPT to ANSI/ASME B1.20.1 Female NPSC, Male NPT |
| Max Pressure Differential | 2000 kPa (for N7 & E7 rubbers only) |
| Max Hydrostatic Pressure | 6000 kPa |
| Max Temperature | 60°C for Nitrile control rubbers, 100°C for EPDM, 200°C for Viton |
| Compatible Control Rubbers | Standard Precision P (Non Standard LP, N6, N7, EP, E7, V, HF) |

Specifying valves

When ordering these valves, please be sure to specify:

- Body size
- (NPT if applicable)
- Thread configuration
- Body material
- Control rubber material and pressure differential range - if other than Precision
- Flow Rate
Product Data
Flow Control Check Valve – 15mm

Application
For providing the centrifugal pumping industry with a constant glandwater flow rate to pump glands, - with backflow prevention. A constant pre-set maximum flow rate to centrifugal pump glands can be achieved irrespective of fluctuating gland-water supply pressure, gland condition, or centrifugal pump discharge pressure.

Benefits
- A constant supply of glandwater to the gland, ensures the life of expensive pump seals are maximised.
- Can ensure that the slurry will not be unnecessarily diluted.
- Prevents one centrifugal pump from robbing all the available gland water in the event of its failure, which could result in the simultaneous failure of all other glands supplied from the same water supply.
- Minimise wastage of available water supplies

Features
- Constant glandwater flow rate
- Back-flow prevention
- High pressure and high temperature handling
- Corrosion and scale resistant assembly

Non-Return Feature. The maintenance free design of the Maric valve uses the flow control rubber as the flexible sealing component in the non-return mechanism. The flexing of the control rubber under normal operating conditions prevents scale build-up on the rubbers surface, which ensures a reliable seal, even after extended periods of no reverse pressure.

Standard Performance
Unless otherwise specified, EP type EPDM control rubbers are fitted giving the valve the following standard performance;

| Pressure Differential Range | 140 – 1500 kPa |
| Headloss                   | 140 kPa at rated flow. ( At lower than rated flows headloss reduces significantly. ) |
| Flow Rate Accuracy         | +/- 20% |
| Available Flow Rates (litres/min) | .4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 lpm |
| Check Valve Operation      | Closed when reverse pressure of 70 kPa exists |

Body Material
303 Stainless Steel to ASTM484/AS582

Thread Configuration
F&M, Female inlet (parallel), Male outlet,(tapered)

Threads, BSPT
15mm (1/2") BSPT to AS1722.1 Female Series RP, Male Series R

Threads, NPT (non-standard)
15mm (1/2") NPT to ANSI/ASME B1.20.1, Female NPSC, Male NPT

Max Hydrostatic Pressure
6000 kPa

Temperature Range
0- 100 degrees C.

Non-Standard Specifications
High pressure 2, “E7”, 170 – 2000 kPa. is also available. Alternative flow rates apply

Performance Curve Options – Maric, No 15 Flow Control Check Valve

EP = 140 - 1500 kPa, High Pressure 2 (E7) = 170 - 2000 kPa

Please Specify When Ordering:
Options / Description
Body Size                  | 15mm
Configuration             | F&M
Body Material             | Stainless
Control Rubber            | EP (or E7)
Check                    | C
Flow Rate                | 0.4 to 18 lpm

Example Part Number for 18 lpm;
15 FM S EP C 18

(Add N here for NPT if required)
Flow Control Check Valve – 25mm

Application
For providing the centrifugal pumping industry with a constant glandwater flow rate to pump glands, with backflow prevention. A constant pre-set maximum flow rate to centrifugal pump glands can be achieved irrespective of fluctuating gland-water supply pressure, gland condition, or centrifugal pump discharge pressure.

Benefits
- A constant supply of glandwater to the gland, ensures the life of expensive pump seals are maximised.
- Can ensure that the slurry will not be unnecessarily diluted.
- Prevents one centrifugal pump from robbing all the available gland water in the event of its failure, which could result in the simultaneous failure of all other glands supplied from the same water supply.
- Minimise wastage of available water supplies

Features
- Constant glandwater flow rate
- Back-flow prevention
- High pressure and high temperature handling
- Corrosion and scale resistant assembly

Non-Return Feature. The maintenance free design of the Maric valve uses the flow control rubber as the flexible sealing component in the non-return mechanism. The flexing of the control rubber under normal operating conditions prevents scale build-up on the rubbers surface, which ensures a reliable seal, even after extended periods of no reverse pressure.

Standard Performance
Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance;

- Pressure Differential Range 140 – 1000 kPa
- Headloss 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)
- Flow Rate Accuracy +/- 10%
- Available Flow Rates 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 lpm
- Check Valve Operation Closed when reverse pressure of 70 kPa exists

Body Material 316 Stainless Steel to ASTM484/A276
Thread Configuration F&M, Female inlet (parallel), Male outlet,(tapered)
Threads, BSPT 25mm (1") BSPT to AS1722.1 Female Series RP, Male Series R
Threads, NPT (non-standard) 25mm (1") NPT to ANSI/ASME B1.20. Female NPSC, Male NPT
Max Hydrostatic Pressure 6000 kPa
Temperature Range 0 - 60 degrees C. (100°C for non-standard EPDM control rubbers)

Non-Standard Specifications
Control rubber material EPDM for higher temp and / or caustic handling
Pressure differential ranges 140 - 1500 kPa., & 170 - 2000 kPa. In EPDM or Nitrile - Refer to “How to Specify Maric Valves” Alternative flow rates apply

Performance Graph
Typical of all PRECISION valves irrespective of body size or flow rate

Please Specify When Ordering:
Options / Description Body Size Configuration Body Material Control Rubber Check Flow Rate
Example Part Number for 66 lpm:
25 FM S P C 66

(Add N here for NPT if required)
Product Data
Wafer Type Valves

Brass
Gunmetal
PVC
Stainless Steel - Table D
Stainless Steel - ANSI/ASME
Brass Wafer type valves

Availability & Specifications – Maric Flow Control Valves

Designed for mounting between Table “D” pipe flanges.

<table>
<thead>
<tr>
<th>Sizes</th>
<th>Flow rate ranges avail.</th>
<th>Standard no. of control rubbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>20mm</td>
<td>from 0.4 to 114 l/m</td>
<td>1</td>
</tr>
<tr>
<td>25mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>32mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>40mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>50mm</td>
<td>from 0.4 to 342 l/m</td>
<td>1 – 3</td>
</tr>
</tbody>
</table>

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
</tr>
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<tbody>
<tr>
<td>Diameter</td>
<td>61.0</td>
<td>71.0</td>
<td>75.0</td>
<td>86.0</td>
<td>98.0</td>
</tr>
<tr>
<td>Thickness</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.45</td>
<td>0.6</td>
<td>0.8</td>
<td>0.9</td>
<td>1.2</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance;

- Pressure Differential Range: 140 – 1000 kPa (Higher DP options available)
- Flow Rate Accuracy: +/- 10%
- Headloss: 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)
- Available Flow Rates: 0.4 / 0.45 / 0.5 / 0.55 / 0.63 / 0.7 / 0.8 / 0.9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 342 lpm

Materials

- Body: “DR” Brass to AS1567 alloy 352
- Sealing O’Rings: Nitrile, potable water approved to AS4020 or EPDM or Viton if applicable

Construction

- Valve assemblies comply to Australian Technical Standards ATS5200-037.1
- Suits standard table “D” flanges to AS2129 and AS4087 Class 14
- Alternative specs are available - Refer to Valve Selection Guide for additional info.
- Standard Wafers are not full flange type i.e. flange bolts locate wafer concentrically and remain visible when viewing assembly. Wafers are fitted with an o’ring in each face for sealing against smooth flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.
- PVC and Poly Stub Flanges note; Due to smaller I.D. of these flanges/pipes, optional spacers are often required to prevent restriction.

Max Pressure Differential

1500 kPa (for N6 and EP rubbers only)

Max Hydrostatic Pressure

6000 kPa

Max Temperature

60°C for Nitrile control rubbers, 100°C for EPDM

Compatible Control Rubbers

- Standard Precision P (Non Standard LP, N6, EP, K, V, HF)

Specifying valves

When ordering these valves, please be sure to specify;

- Body size
- Flange specification (if other than Table D)
- Body material
- Control rubber material and pressure differential range (if other than Precision)
- Flow Rate
Product Data
Gunmetal Wafer type valves

Availability & Specifications – Maric Flow Control Valves

Designed for mounting between Table “D” pipe flanges.

Sizes | flow rate ranges avail. | standard no. of control rubbers
--- | --- | ---
20mm | from 0.4 to 114 l/m | 1
25mm | from 0.4 to 233 l/m | 1
32mm | from 0.4 to 233 l/m | 1
40mm | from 0.4 to 233 l/m | 1
50mm | from 0.4 to 342 l/m | 1 – 3
65mm | from 0.4 to 456 l/m | 4
80mm | from 0.4 to 699 l/m | 3
100mm | from 0.4 to 1279 l/m | 6
150mm | from 0.4 to 2320 l/m | 12
200mm | from 114 to 4427 l/m | 19
250mm | from 25 to 6058 l/m | 26
300mm | from 114 to 8854 l/m | 38

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
<th>65</th>
<th>80</th>
<th>100</th>
<th>150</th>
<th>200</th>
<th>250</th>
<th>300</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter</td>
<td>61.0</td>
<td>71.0</td>
<td>75.0</td>
<td>86.0</td>
<td>98.0</td>
<td>111.0</td>
<td>130.0</td>
<td>162.0</td>
<td>219.0</td>
<td>276.0</td>
<td>336.0</td>
<td>386.0</td>
</tr>
<tr>
<td>Thickness</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>24.0</td>
<td>28.0</td>
<td>35.0</td>
<td>40.0</td>
<td>50.0</td>
<td>50.0</td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.45</td>
<td>0.5</td>
<td>0.8</td>
<td>0.9</td>
<td>1.2</td>
<td>1.3</td>
<td>1.9</td>
<td>3.1</td>
<td>7.0</td>
<td>13.0</td>
<td>25.0</td>
<td>45.0</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance; (Refer also to available; Product Data – Control Rubbers – Precision)

| Pressure Differential Range | 140 – 1000 kPa (Higher DP options available) |
| Flow Rate Accuracy | +/- 10% |
| Headloss | 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.) |
| Available Flow Rates | .4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 8854 lpm |

Materials

Body

Sealing O’Rings

LG2 or LG4 to BS1400

Nitrile, potable water approved to AS4020 or EPDM or Viton if applicable

Suits standard table “D” flanges to AS2129 and AS4087 Class 14

Alternative specs are available - Refer to Valve Selection Guide for additional info.

Standard Wafers are not full flange type i.e. flange bolts locate wafer concentrically and remain visible when viewing assembly. Wafers are fitted with an o’ring in each face for sealing against smooth flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.

PVC and Poly Stub Flanges note; Due to smaller I.D. of these flanges/pipes, optional spacers are often required to prevent restriction.

Max Pressure Differential

1500 kPa (for N6 and EP rubbers only)

6000 kPa

Max Hydrostatic Pressure

60°C for Nitrile control rubbers, 100°C for EPDM

Max Temperature

Compatible Control Rubbers

Standard Precision P (Non Standard LP, N6, EP, K, V, HF)

Specifying valves

When ordering these valves, please be sure to specify;

• Body size
• Flange specification (if other than Table D)
• Body material
• Control rubber material and pressure differential range (if other than Precision)
• Flow Rate
availability & specifications – maric flow control valves

Designed for mounting between Table “D” pipe flanges.

sizes

<table>
<thead>
<tr>
<th>diameter (mm)</th>
<th>flow rate ranges avail.</th>
<th>standard no. of control rubbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>from 0.4 to 114 l/m</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>40</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>50</td>
<td>from 0.4 to 342 l/m</td>
<td>1 – 3</td>
</tr>
<tr>
<td>65</td>
<td>from 0.4 to 456 l/m</td>
<td>4</td>
</tr>
<tr>
<td>80</td>
<td>from 0.4 to 699 l/m</td>
<td>3</td>
</tr>
<tr>
<td>100</td>
<td>from 0.4 to 1279 l/m</td>
<td>6</td>
</tr>
<tr>
<td>150</td>
<td>from 0.4 to 2320 l/m</td>
<td>12</td>
</tr>
<tr>
<td>200</td>
<td>from 114 to 4427 l/m</td>
<td>19</td>
</tr>
<tr>
<td>250</td>
<td>from 25 to 6058 l/m</td>
<td>26</td>
</tr>
<tr>
<td>300</td>
<td>from 114 to 8854 l/m</td>
<td>38</td>
</tr>
</tbody>
</table>

nominal size 20 25 32 40 50 65 80 100 150 200 250 300

diameter 61.0 71.0 75.0 86.0 98.0 111.0 130.0 162.0 219.0 276.0 336.0 386.0

thickness 24.0 24.0 24.0 24.0 24.0 24.0 39.5 39.5 49.0 80.0 100.0

approx weight kg 0.10 0.12 0.13 0.15 0.23 0.24 0.37 0.53 1.0 2.7 9.0 13.0

standard performance

unless otherwise specified, standard nitrile “precision” type control rubbers are fitted giving the valve the following standard performance;

pressure differential range 140 – 1000 kPa

flow rate accuracy +/- 10%

headloss 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)

available flow rates

.4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 8854 lpm

materials

body grey upvc, special grade to suit potable water requirements to AS4020

sealing O’rings nitrile, potable water approved to AS4020 or EPDM or Viton if applicable

construction

valve assemblies comply to Australian Technical Standards ATS5200-037.1

flange specification

suits standard table “D” flanges to AS2129 and AS4087 Class 14

alternative specs are available - Refer to Valve Selection Guide for additional info.

standard wafers are not full flange type i.e. flange bolts locate wafer concentrically and remain visible when viewing assembly. Wafers are fitted with an o’ring in each face for sealing against smooth flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.

PVC and Poly Stub Flanges note; Due to smaller I.D. of these flanges/pipes, optional spacers are often required to prevent restriction.

max pressure differential

1000 kPa or limited by Control Rubber type

max hydrostatic pressure

3000 kPa

max temperature

50°C

compatible control rubbers

standard precision p (non standard lp, ep, k, v, hf)

specifying valves

when ordering these valves, please be sure to specify;

• body size
• flange specification (if other than Table D)
• body material
• control rubber material and pressure differential range (if other than Precision)
• flow rate
Product Data
Stainless Steel Wafer type valves - Table D

Availability & Specifications – Maric Flow Control Valves

Designed for mounting between Table “D” pipe flanges.

Sizes | flow rate ranges avail. | standard no. of control rubbers
--- | --- | ---
20mm | from 0.4 to 114 l/m | 1
25mm | from 0.4 to 233 l/m | 1
32mm | from 0.4 to 233 l/m | 1
40mm | from 0.4 to 233 l/m | 1
50mm | from 0.4 to 342 l/m | 1 – 3
65mm | from 0.4 to 456 l/m | 4
80mm | from 0.4 to 699 l/m | 3
100mm | from 0.4 to 1279 l/m | 6
150mm | from 0.4 to 2320 l/m | 12
200mm | from 114 to 4427 l/m | 19
250mm | from 25 to 6058 l/m | 26
300mm | from 114 to 8854 l/m | 38

Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>Diameter</th>
<th>Thickness</th>
<th>Approx Weight Kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>61.0</td>
<td>22.0</td>
<td>0.45</td>
</tr>
<tr>
<td>25</td>
<td>71.0</td>
<td>22.0</td>
<td>0.6</td>
</tr>
<tr>
<td>32</td>
<td>75.0</td>
<td>22.0</td>
<td>0.7</td>
</tr>
<tr>
<td>40</td>
<td>86.0</td>
<td>22.0</td>
<td>0.9</td>
</tr>
<tr>
<td>50</td>
<td>98.0</td>
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<td>111.0</td>
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<td>150</td>
<td>219.0</td>
<td>24.0</td>
<td>5.0</td>
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<tr>
<td>200</td>
<td>276.0</td>
<td>28.0</td>
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<tr>
<td>250</td>
<td>336.0</td>
<td>32.0</td>
<td>19.0</td>
</tr>
<tr>
<td>300</td>
<td>386.0</td>
<td>40.0</td>
<td>31.0</td>
</tr>
</tbody>
</table>

Standard Performance

Unless otherwise specified, standard Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance; (Refer also to available; Product Data – Control Rubbers – Precision)

- Pressure Differential Range: 140 – 1000 kPa (Higher DP options available)
- Flow Rate Accuracy: +/- 10%
- Headloss: 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)
- Available Flow Rates: .4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 342 lpm

Materials

- Body: 316 Stainless Steel to ASTM484/A276
- Sealing O’Rings: Nitrile, potable water approved to AS4020 or EPDM or Viton if applicable

Flange Specification

- Suits standard table “D” flanges to AS2129 and AS4087 Class 14
- Alternative specs are available - Refer to Valve Selection Guide for additional info.
- Standard Wafers are not full flange type i.e. flange bolts locate wafer concentrically and remain visible when viewing assembly. Wafers are fitted with an o’ring in each face for sealing against smooth flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.
- PVC and Poly Stub Flanges note; Due to smaller I.D. of these flanges/pipes, optional spacers are often required to prevent restriction.

Max Pressure Differential

- 2000 kPa (for N7 & E7 rubbers only)

Max Hydrostatic Pressure

- 6000 kPa

Max Temperature

- 60°C for Nitrile control Rubbers - 100°C for EPDM - 200°C for Viton

Compatible Control Rubbers

- Standard Precision P (Non Standard LP, N6, N7, EP, E7, V, HF)

Specifying valves

When ordering these valves, please be sure to specify;

- Body size
- Flange specification (if other than Table D)
- Body material
- Control rubber material and pressure differential range (if other than Precision)
- Flow Rate
### Product Data

**Stainless Steel Wafer type valves - ANSI/ASME p. 38**

### Availability & Specifications – Maric Flow Control Valves

Designed for mounting between ANSI 150 and ANSI 300 pipe flanges.

<table>
<thead>
<tr>
<th>Sizes</th>
<th>flow rate ranges avail.</th>
<th>standard no. of control rubbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>20mm</td>
<td>from 0.4 to 114 l/m</td>
<td>1</td>
</tr>
<tr>
<td>25mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>32mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>40mm</td>
<td>from 0.4 to 233 l/m</td>
<td>1</td>
</tr>
<tr>
<td>50mm</td>
<td>from 0.4 to 342 l/m</td>
<td>1 – 3</td>
</tr>
<tr>
<td>65mm</td>
<td>from 0.4 to 456 l/m</td>
<td>4</td>
</tr>
<tr>
<td>80mm</td>
<td>from 0.4 to 699 l/m</td>
<td>3</td>
</tr>
<tr>
<td>100mm</td>
<td>from 0.4 to 1279 l/m</td>
<td>6</td>
</tr>
<tr>
<td>150mm</td>
<td>from 0.4 to 2320 l/m</td>
<td>12</td>
</tr>
<tr>
<td>200mm</td>
<td>from 125 to 4427 l/m</td>
<td>19</td>
</tr>
<tr>
<td>250mm</td>
<td>from 25 to 6058 l/m</td>
<td>26</td>
</tr>
<tr>
<td>300mm</td>
<td>from 125 to 8854 l/m</td>
<td>38</td>
</tr>
</tbody>
</table>

### Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>20</th>
<th>25</th>
<th>32</th>
<th>40</th>
<th>50</th>
<th>65</th>
<th>80</th>
<th>100</th>
<th>150</th>
<th>200</th>
<th>250</th>
<th>300</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter - ANSI150</td>
<td>57.1</td>
<td>66.6</td>
<td>76.2</td>
<td>86.0</td>
<td>104.8</td>
<td>123.9</td>
<td>136.6</td>
<td>174.7</td>
<td>222.3</td>
<td>279.4</td>
<td>339.7</td>
<td>409.6</td>
</tr>
<tr>
<td>Diameter - ANSI 300</td>
<td>66.7</td>
<td>73.1</td>
<td>82.6</td>
<td>95.3</td>
<td>111.2</td>
<td>130.2</td>
<td>149.2</td>
<td>181.0</td>
<td>250.8</td>
<td>308.0</td>
<td>361.9</td>
<td>422.3</td>
</tr>
<tr>
<td>Thickness</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>24.0</td>
<td>24.0</td>
<td>28.0</td>
<td>32.0</td>
<td>40.0</td>
<td></td>
</tr>
<tr>
<td>Approx Weight Kg</td>
<td>0.45</td>
<td>0.6</td>
<td>0.7</td>
<td>0.9</td>
<td>1.2</td>
<td>1.2</td>
<td>1.6</td>
<td>2.7</td>
<td>5.0</td>
<td>11.0</td>
<td>19.0</td>
<td>31.0</td>
</tr>
</tbody>
</table>

### Standard Performance

- Unless otherwise specified, **standard** Nitrile “Precision” type control rubbers are fitted giving the valve the following standard performance; (Refer also to available; Product Data – Control Rubbers – Precision)

<table>
<thead>
<tr>
<th>Pressure Differential Range</th>
<th>140 – 1000 kPa</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Rate Accuracy</td>
<td>+/- 10%</td>
</tr>
<tr>
<td>Headloss</td>
<td>140 kPa at rated flow, (At lower than rated flows headloss reduces significantly.)</td>
</tr>
<tr>
<td>Available Flow Rates</td>
<td>.4 / .45 / .5 / .55 / .63 / .7 / .8 / .9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 lpm up to 8854 lpm</td>
</tr>
</tbody>
</table>

### Materials

- **Body**: 316 Stainless Steel to ASTM484/A276
- **Sealing O’Rings**: Nitrile, potable water approved to AS4020 or EPDM or Viton if applicable

### Flange Specification

- Suits ANSI flanges (ASME/ANSI B16.5)
- Alternative specs are available - Refer to Valve Selection Guide.
- Standard Wafers are not full flange type i.e. flange bolts locate wafer concentrically and remain visible when viewing assembly.
- Wafers are fitted with an o’ring in each face for sealing against smooth flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.
- PVC and Poly Stub Flanges note; Due to smaller I.D. of these flanges/pipes, optional spacers are often required to prevent restriction.

### Max Pressure Differential

- 2000 kPa (for N7 & E7 rubbers Only)
- 6000 kPa

### Max Hydrostatic Pressure

- 60°C for Nitrile control rubbers - 100°C for EPDM - 200°C for Viton

### Max Temperature

- Standard Precision P (Non Standard LP, N6, N7, EP, E7, V, HF)

### Compatible Control Rubbers

- **When ordering these valves, please be sure to specify:**
  - Body size
  - Flange specification (ANSI 150 or otherwise)
  - Body material
  - Control rubber material and pressure differential range (if other than Precision)
  - Flow Rate

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Maric Product Data Wafers Stainless ANSI
Product Data
Insert Valve bodies

Plain inserts - Brass and PVC
Special inserts for water meters and tails
Product Data
Brass and PVC Insert type valves

Availability & Specifications – Maric Flow Control Valves

Sizes and flow rate ranges available

<table>
<thead>
<tr>
<th>Size</th>
<th>Minimum Flow</th>
<th>Maximum Flow</th>
</tr>
</thead>
<tbody>
<tr>
<td>DN6</td>
<td>0.4 l/m</td>
<td>9 l/m</td>
</tr>
<tr>
<td>DN15</td>
<td>0.4 l/m</td>
<td>23 l/m</td>
</tr>
<tr>
<td>DN20</td>
<td>8 l/m</td>
<td>54 l/m</td>
</tr>
<tr>
<td>DN25</td>
<td>15 l/m</td>
<td>114 l/m</td>
</tr>
<tr>
<td>DN40</td>
<td>114 l/m</td>
<td>233 l/m</td>
</tr>
</tbody>
</table>

Available flow rates litres/minute

<table>
<thead>
<tr>
<th>Flow Rate</th>
<th>DN6</th>
<th>DN15</th>
<th>DN20</th>
<th>DN25</th>
<th>DN40</th>
</tr>
</thead>
<tbody>
<tr>
<td>.4</td>
<td>.45</td>
<td>.5</td>
<td>.55</td>
<td>.63</td>
<td>.7</td>
</tr>
<tr>
<td>.8</td>
<td>1.0</td>
<td>1.1</td>
<td>1.2</td>
<td>1.3</td>
<td>1.5</td>
</tr>
<tr>
<td>1.8</td>
<td>2.0</td>
<td>2.3</td>
<td>2.5</td>
<td>2.8</td>
<td>3.2</td>
</tr>
<tr>
<td>3.5</td>
<td>4.0</td>
<td>4.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5.0</td>
<td>5.5</td>
<td>6.3</td>
<td>7.0</td>
<td>8.0</td>
<td>9.0</td>
</tr>
<tr>
<td>10/11</td>
<td>12/13</td>
<td>15/16</td>
<td>18/20</td>
<td>23/25</td>
<td>28/32</td>
</tr>
<tr>
<td>36/41</td>
<td>45/49</td>
<td>54/59</td>
<td>66/73</td>
<td>82/91</td>
<td>102/114/125/138/150/162/180/199/216/233/</td>
</tr>
</tbody>
</table>

Pressure Differential Range
140 – 1000 KPA

Flow Rate Accuracy
+ / - 10%

Headloss
140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)

Temperature Range
0 – 60°/100°/200°C for Brass and Nitrile/EPDM/Viton. (50°C for all PVC)

Performance Graph; Typical of PRECISION valves irrespective of body size or flow rate

Materials

<table>
<thead>
<tr>
<th>Body</th>
<th>PVC</th>
<th>Control rubber</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brass</td>
<td>Grey PVC, Special grade to suit potable water requirements to AS4020</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Nitrile butadiene, potable water approved to AS4020</td>
</tr>
</tbody>
</table>

Insert Dimensions & Weights

<table>
<thead>
<tr>
<th>Nominal size (DN)</th>
<th>6</th>
<th>15</th>
<th>20</th>
<th>25</th>
<th>40</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter “A”</td>
<td>12.45</td>
<td>18.40</td>
<td>26.70</td>
<td>37.85</td>
<td>50.40</td>
</tr>
<tr>
<td>Length “B”</td>
<td>8.0</td>
<td>11.1</td>
<td>15.1</td>
<td>17.5</td>
<td>22.4</td>
</tr>
<tr>
<td>Brass Kg</td>
<td>0.005</td>
<td>0.013</td>
<td>0.027</td>
<td>0.065</td>
<td>-</td>
</tr>
<tr>
<td>PVC Kg</td>
<td>0.001</td>
<td>0.003</td>
<td>0.008</td>
<td>-</td>
<td>0.043</td>
</tr>
</tbody>
</table>

Non-Standard Specifications - Higher flow rates, Kwyflo (quiet) valves, EPDM or Viton control rubbers, Higher or lower pressure ranges, or higher temperature ranges may be available in certain valve configurations. Refer to Product Data - Control Rubbers for additional information.
Product Data
Special Inserts for water meters & tails

Available flow rates litres/minute

0.4 / 0.45 / 0.5 / 0.55 / 0.63 / 0.7 / 0.8 / 0.9 / 1.0 / 1.1 / 1.2 / 1.3 / 1.5 / 1.6 / 1.8 / 2.0 / 2.3 / 2.5 / 2.8 / 3.2 / 3.5 / 4.0 / 4.5 / 5.0 / 5.5 / 6.3 / 7.0 / 8.0 / 9.0 / 10 / 11 / 12 / 13 / 15 / 16 / 18 / 20 / 23 / 25 / 28 / 32 / 36 / 41 / 45 / 49 / 54 / 59 / 66 / 73 / 82 / 91 / 102 / 114 / 125 / 138 / 150 / 162 / 180 / 199 / 216 / 233 /

Pressure Differential Range 140 – 1000 KPA
Flow Rate Accuracy + / - 10%
Headloss 140 kPa at rated flow. (At lower than rated flows headloss reduces significantly.)

Temperature Range

Performance Graph; Typical of PRECISION valves irrespective of body size or flow rate

Materials
Body Brass “DR” Brass to AS1567 - 352
PVC Grey UPVC, Special grade to suit potable water requirements to AS4020
Control rubber Nitrile butadiene, potable water approved to AS4020
O’Rings Nitrile, potable water approved to AS4020

Insert Dimensions

Non-Standard Specifications - Higher flow rates, Kwyflo (quiet) valves, EPDM or Viton control rubbers, Higher or lower pressure ranges, or higher temperature ranges may be available in certain valve configurations. Refer to Product Data - Control Rubbers for additional information.
General Information

- Installation Instructions
- Operating Instructions
- Maintenance
- Spare Parts
- Troubleshooting Guide
- Valve Identification
- Noise
- Life Expectancy
- After Sales Service
All Valve Types;
Valves must be installed the right way around or immediate valve failure may result. A direction of flow arrow is stamped on the outside diameter of the valve body.

It is recommended to orientate the valves stamped data toward the top, or in such a position to facilitate identification.

Bends or elbows immediately in front of valve will not affect the valves performance, however due to the relative high velocity of the water jets exiting the valve, and possible erosion issues, it is recommended that a straight pipe, the length of approximately the nominal diameter of the fitting, be fitted on valves outlet.

Use of Sieves;
The installation of a sieve upstream of the Maric valve is recommended where solid particles larger than one third of the valves orifice diameter is likely to be encountered. The mesh aperture should be around one quarter to one third of the valves orifice diameter.

Screwed Valves;
Refer to direction of flow arrow. Standard threads are BSPT (sealing/tapered), Male series R, Female RP. The use of thread tape or similar is recommended for a watertight seal.

PVC Screwed Valves;
Maximum recommended tightness is hand tight, plus a quarter turn.”

Wafer Type Valves;
Wafers are fitted with an o’ring in each face for sealing against smooth, flat faced flanges. Gaskets will however be required where grooved, raised or rough cast face flanges are used.

Standard wafers are orifice plate style, i.e. they are not full flange type, see diagram
Flange bolts will locate the wafer concentrically, and remain visible between the flanges when viewing the assembly.

There will be some clearance (generally around 2 to 3mm, but up to 5 mm on larger wafer sizes) between wafer O.D. and the bolts. This is normal. The wafer should be located as close as possible to concentric prior to final clamping.

Flanges must have aperture dimensions of no less than the nominal size of the flange. i.e. a 100NB flange, must have an internal diameter, (where it butts up against the wafer valve), of no less than 100.0 mm. If it is less than this, then the flanges will either require machining (chamfering) at an angle of 45 degrees, out to the nominal diameter, or adaptors, below, fitted. Otherwise the valves inlet and outlet orifii will be covered more than is permitted and will restrict flow rate to less than the specification of the valve. It is common for a large portion of the outer aperture of the inlet orifii to be covered by the flanges, and up to 3mm of the outlet orifii to be covered by the flanges. This is normal, and will not affect performance.

PVC & Poly stub flanges usually have smaller inside diameters which can restrict valve flow as above. Therefore, optional adaptors are usually required. Contact Maric for a recommendation.

Insert Type Valves;
Installation varies according to application. They must be installed as per the direction of flow arrow.
**Product Data**

**Operating Instructions**

**Operating Instructions;**
Maric valves automatically maintain a constant, pre-set, flow rate, irrespective of pressure (within a range), by means of a rubber control ring, whose orifice diameter varies, as the pressure differential across it varies. The greater the pressure, the smaller the orifice, and vice versa. Therefore constant flow rate. The valve has no external actuations and requires no adjustments. Provided the valve is supplied with a pressure sufficient to produce a pressure differential across it within its specified range, then the valve will deliver its rated flow within rated flow rate accuracy. Refer also to Installation Instructions for more information.

**Maintenance;**
No specific maintenance requirements are pertinent to Maric Flow Control Valves.

**Spare Parts;**
Due to the valves unique design and lack of wearing components, spare parts are not available for Maric flow control valves.

**Troubleshooting Guide;**

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>No flow</td>
<td>Valve is blocked</td>
<td>Remove valve and clear the blockage – Install sieve</td>
</tr>
<tr>
<td></td>
<td>There is no pressure differential across valve</td>
<td>Turn on the supply to the valve</td>
</tr>
<tr>
<td>Flow rate is below spec</td>
<td>Pressure differential across valve is below the minimum requirement</td>
<td>Increase pressure to within the pressure differential range of the valve</td>
</tr>
<tr>
<td></td>
<td>Pressure differential across valve is above its maximum limit</td>
<td>Reduce pressure to within the pressure differential range of the valve</td>
</tr>
<tr>
<td></td>
<td>Valve is partly blocked</td>
<td>Clear blockage</td>
</tr>
<tr>
<td></td>
<td>Flange bore is too small - restricting flow</td>
<td>Chamfer or bore out flanges to the nominal bore of the pipe</td>
</tr>
<tr>
<td></td>
<td>Incompatible environment has attacked control rubber affecting control rubber performance</td>
<td>Replace valve with one fitted with control rubber suitable for the environment</td>
</tr>
<tr>
<td>Flow rate is above spec</td>
<td>Control rubber has blown through valve orifice resulting from excessive pressure differential or a high pressure spike</td>
<td>Replace control valve and assess installation for cause of excessive pressure</td>
</tr>
<tr>
<td></td>
<td>Control rubber has blown through orifice due to valve being installed backwards</td>
<td>Replace valve and re-install in accordance with direction of flow arrow stamped on body</td>
</tr>
<tr>
<td></td>
<td>Incompatible environment has caused control rubber to harden</td>
<td>Replace valve with one fitted with control rubber suitable for the environment</td>
</tr>
<tr>
<td></td>
<td>Incompatible environment has dissolved rubber</td>
<td>Replace valve with one fitted with control rubber suitable for the environment</td>
</tr>
</tbody>
</table>
| Valve is noisy | Valves can be noisy. Noise is often proportional to valve size, and pressure differential across it. If none of the techniques to the right are a practical solution to your issue, please contact a Maric Rep for other possible alternative remedies | • Use Kwyflo valves designed for quiet operation  
• Reduce or increase pressure differential  
• Relocate valve or bury it underground  
• Lag the valve and outlet pipe in an acoustic enclosure or material  
• Alter the valves outlet pipework construction, to alter its resonant characteristics |

**Valve Identification;**
Valves are stamped with; Maric Australia, WaterMark details if applicable, direction of flow arrow, flow rate, manufacture date and a part number. Comparing the part number with the “Establishing Part Numbers” page in the product catalogue, will enable identification of full valve specifications.

**Noise;**
Both flow rate and external factors affect the noise emitted from a maric valve. in most situations the noise level will be between 75 and 85 dB. However in some circumstances may attain 93 dB.

**Life Expectancy;**
Approximately 20 years, depending on accuracy required. Flow rate increases generally one half to one percent per year. Therefore in 20 years time, flow rate may be 10% to 20% higher than when valve was originally supplied. Poor water quality may accelerate aging.

**After Sales Service;**
Your nearest Maric distributor or representative, as listed on our website; www.maric.com